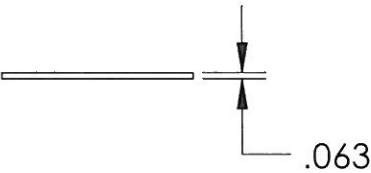
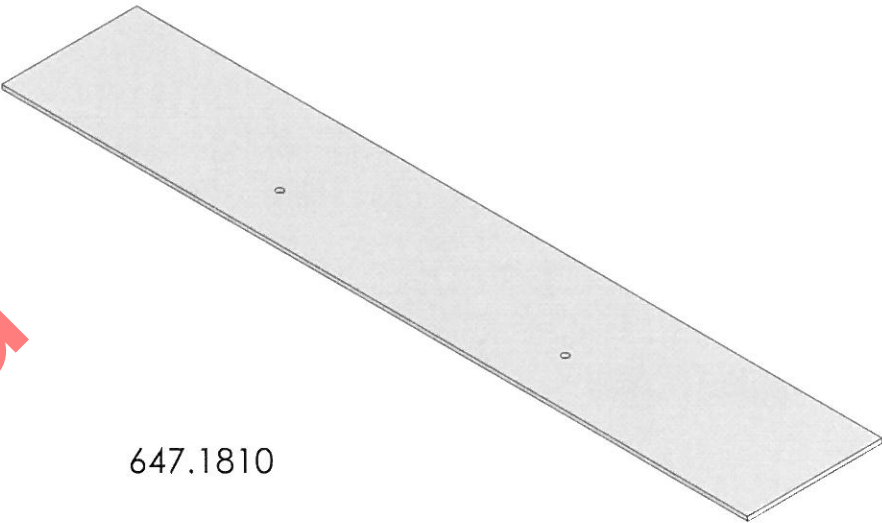
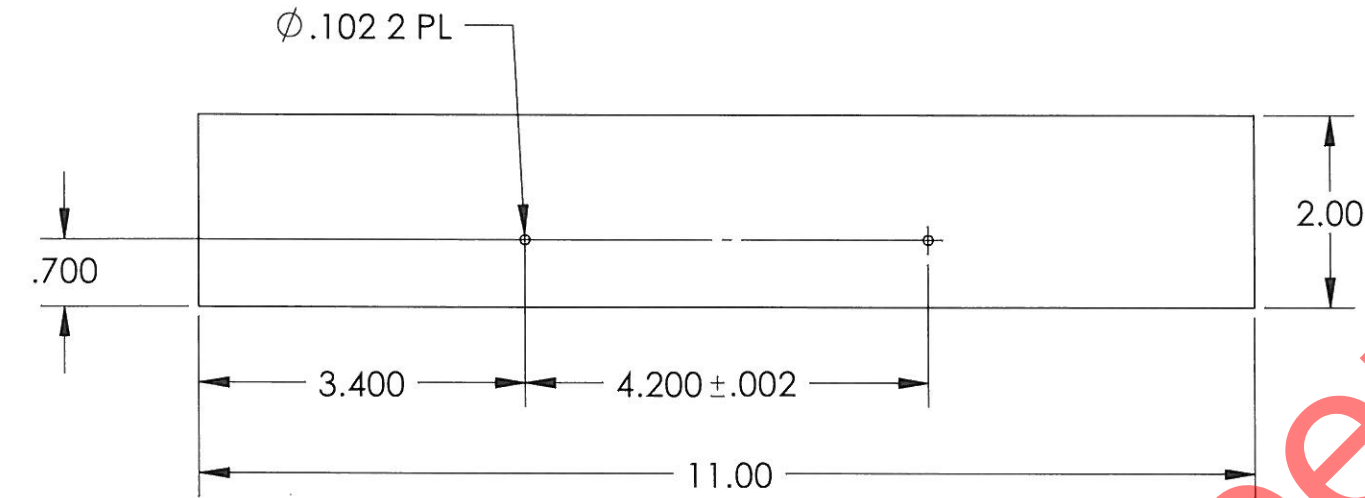


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REVISIONS			
REV.	DESCRIPTION	DATE	APPROVED
	LAST PROTOTYPE REVISION: PR2		N/C
N/C	INITIAL RELEASE	06/01/09	P. BRAVO

NOTES:

- 1 MATERIAL: ALUMINUM 2024-T3 PER AMS-QQ-A-250/4
- 2 FINISH: HARD ANODIZE IAW MIL-A-8625 TYPE III, CLASS 2, COLOR BLACK;
CARDINAL 4860-50 PRETREATMENT PRIMER
PRIME IAW MIL-P-23377J TYPE I CLASS N
3. DEBURR AND BREAK ALL SHARP EDGES
4. IDENTIFY IAW MPP-120



				647.1818	NOSE DOOR SPACER	<div>1</div>	<div>2</div>
				647.1817	SUPPORT, RH	<div>1</div>	<div>2</div>
				647.1816	SUPPORT, LH	<div>1</div>	<div>2</div>
				647.1815	GUSSET, RH	<div>1</div>	<div>2</div>
				647.1814	GUSSET, LH	<div>1</div>	<div>2</div>
				647.1813	ANGLE	<div>1</div>	<div>2</div>
				647.1812	SHIM	<div>1</div>	<div>2</div>
				647.1811	SPACER	<div>1</div>	<div>2</div>
				647.1810	NOSE DOOR DOUBLER	<div>1</div>	<div>2</div>
			FIND #	PART #	DESCRIPTION	MAT'L	SPEC.
QTY				PARTS LIST			
NEXT ASSY (S)				APICAL INDUSTRIES 2608 TEMPLE HEIGHTS DR. OCEANSIDE, CA. 92056-3512 (760)724-5300			
647.1300							
				SHEETMETAL			
				UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES TOLERANCES ARE: 2 PLACE DECIMALS ± .01 3 PLACE DECIMALS ± .005 ANGLES ± 5°			
				SIZE B CAGE CODE 07MZ6 DWG. NO. 647.1800 REV. N/C			
				SCALE NONE SHEET 1 OF 7			

1 2 3 4 5 6 7 8

A

B

C

D

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.25 X 45.0°
4 PL

1.00

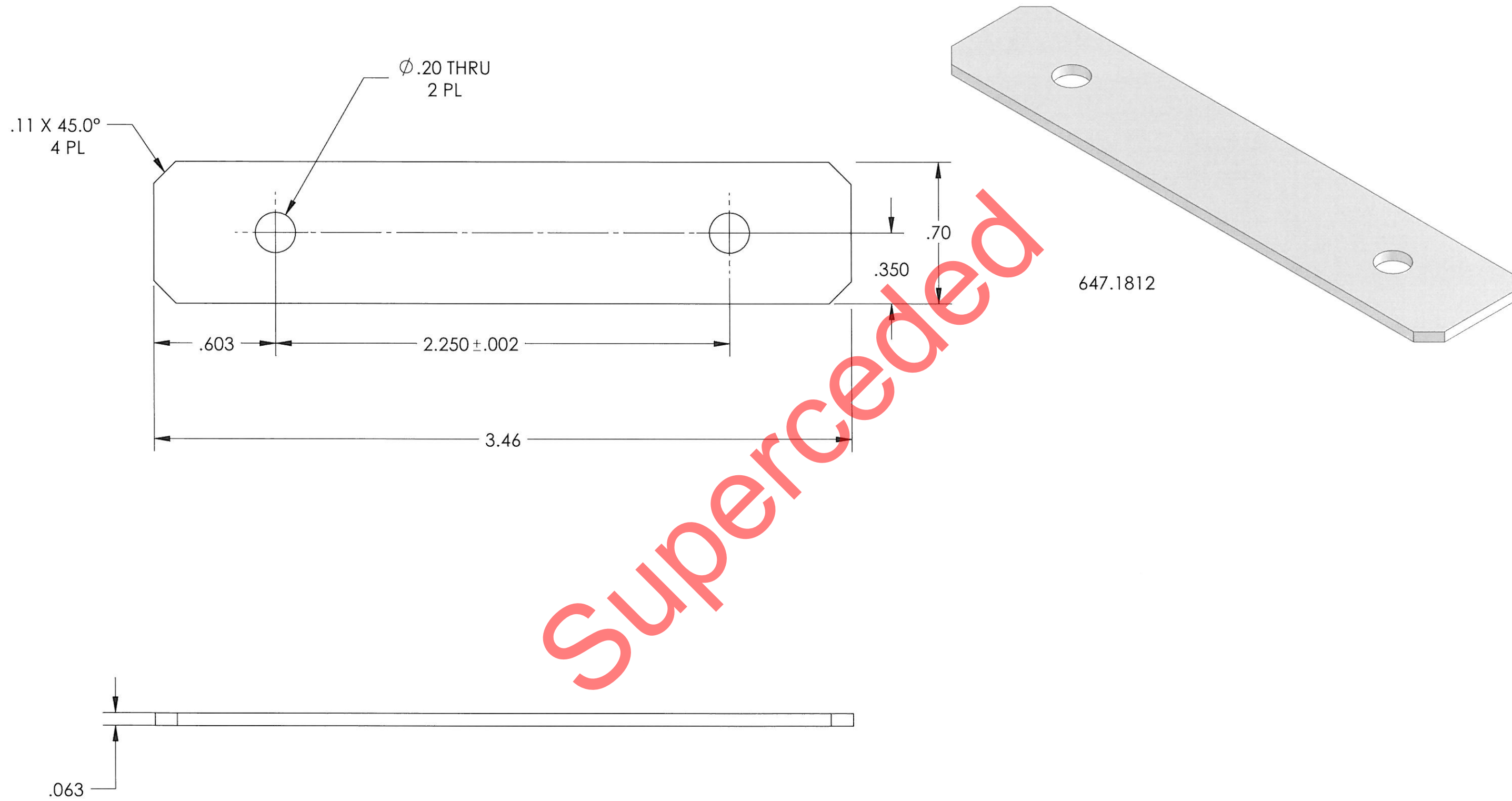
647.1811

3.63

.063

ORIGINAL DATE (MO-DA-YR) 06-01-09		APICAL INDUSTRIES 2608 TEMPLE HEIGHTS DR. OCEANSIDE, CA. 92056-3512 (760)724-5300			
DRAWN BY J. GARDINER	CHECKER P. BRAVO				
DRAWING APPROVAL P. BRAVO 06-01-09		SHEETMETAL			
CONTRACT No.					
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES TOLERANCES ARE: 2 PLACE DECIMALS ± .01 3 PLACE DECIMALS ± .005 ANGLES ± 5°		SIZE	CAGE CODE	DWG. NO.	REV.
		B	07MZ6	647.1800	N/C
		SCALE: NONE			SHEET 2 OF 7

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ORIGINAL DATE (MO-DA-YR) 06-01-09		APICAL INDUSTRIES 2608 TEMPLE HEIGHTS DR. OCEANSIDE, CA. 92056-3512 (760)724-5300	
DRAWN BY J. GARDINER	CHECKER P. BRAVO		
DRAWING APPROVAL P. BRAVO 06-01-09		SHEETMETAL	
CONTRACT No.		SIZE B	REV N/C
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES TOLERANCES ARE: 2 PLACE DECIMALS $\pm .01$ 3 PLACE DECIMALS $\pm .005$ ANGLES $\pm .5^\circ$		DWG. NO 07MZ6 647.1800	SHEET 3 OF 7
		SCALE: NONE	

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.23 X 45.0°
4 PL

(2.12) (1.42)
3.54

FLAT PATTERN

3.63

2.15

110.0°

R.04

1.45

.063

647.1813

ORIGINAL DATE
(MO-DA-YR) 06-01-09
DRAWN BY J. GARDINER
CHECKER P. BRAVO
DRAWING APPROVAL
P. BRAVO
06-01-09
CONTRACT NO.

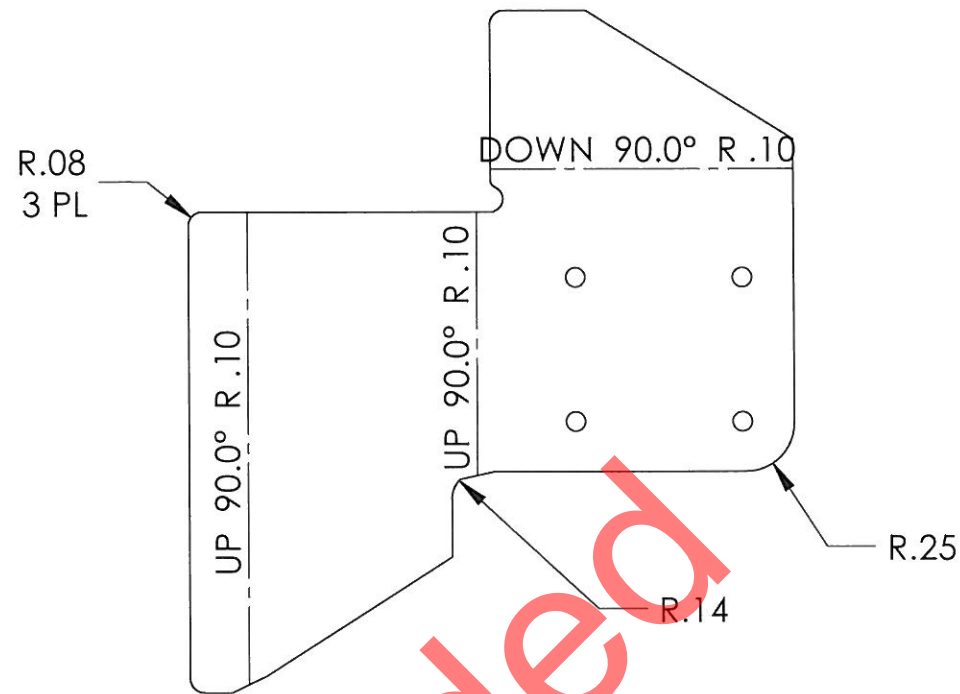
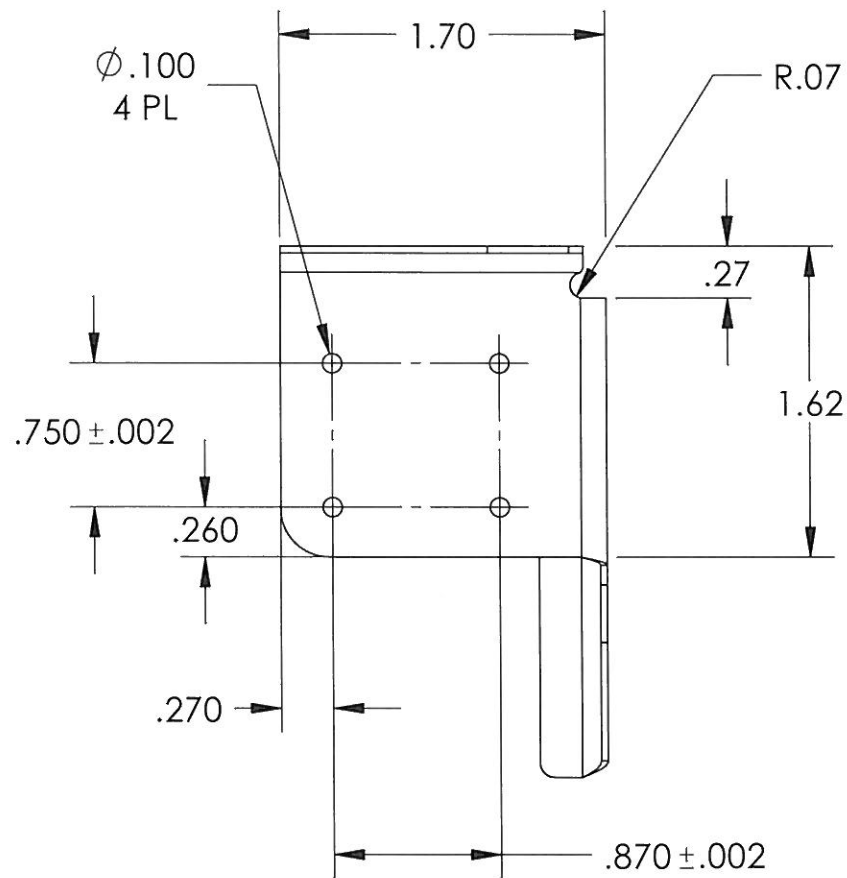
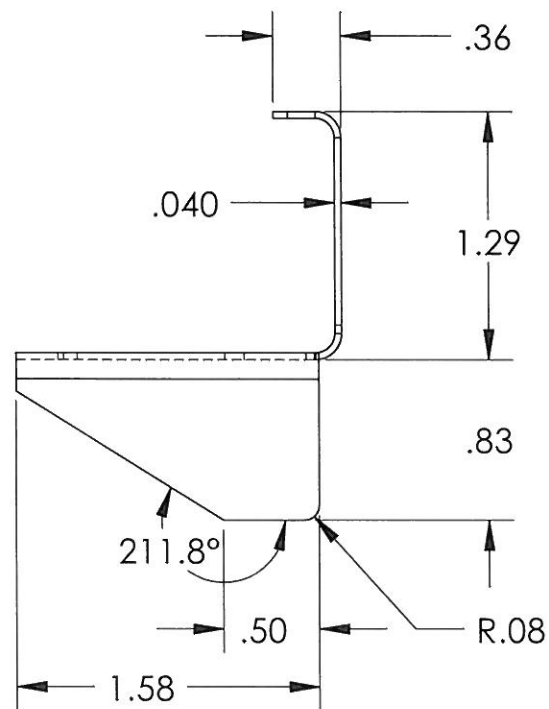
UNLESS OTHERWISE SPECIFIED
DIMENSIONS ARE IN INCHES
TOLERANCES ARE
2 PLACE DECIMALS ± .01
3 PLACE DECIMALS ± .005
ANGLES ± .5°

APICAL INDUSTRIES
2608 TEMPLE HEIGHTS DR.
OCEANSIDE, CA. 92056-3512 (760) 724-5300

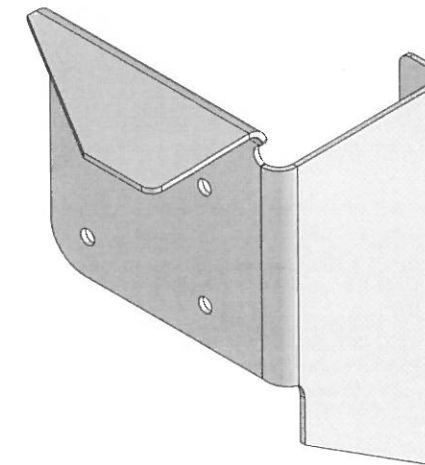
SHEETMETAL

SIZE B	CAGE CODE 07MZ6	DWG. NO. 647.1800	REV. N/C
SCALE: NONE			SHEET 4 OF 7

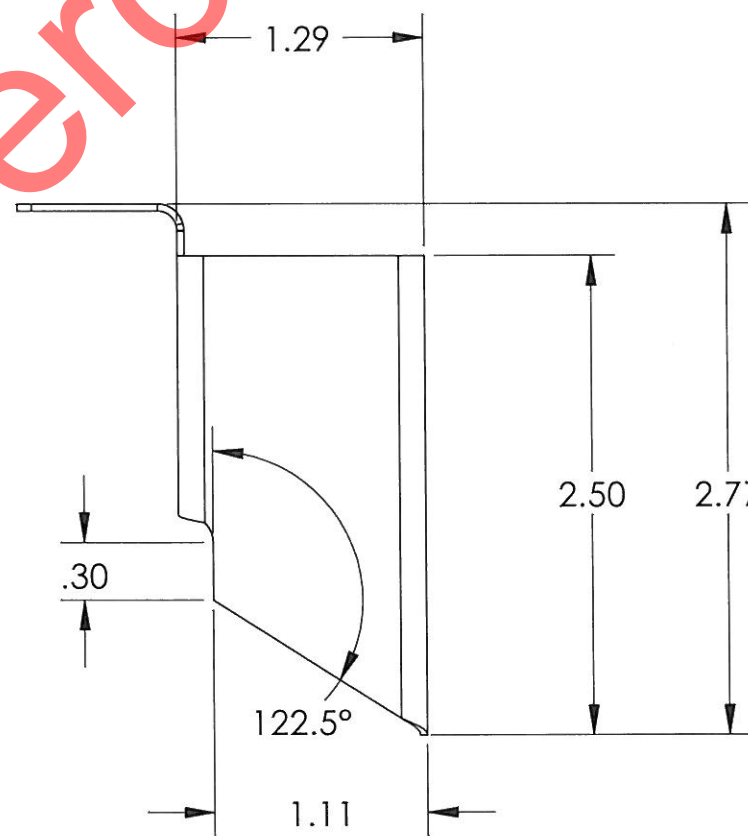
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FLAT PATTERN

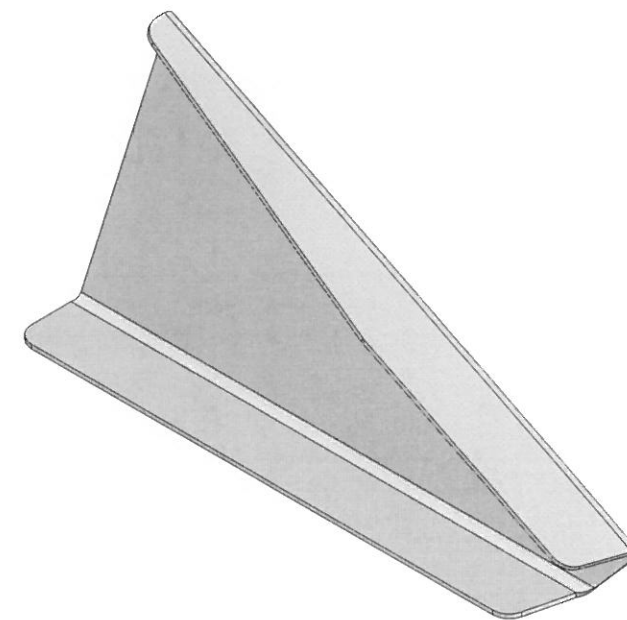
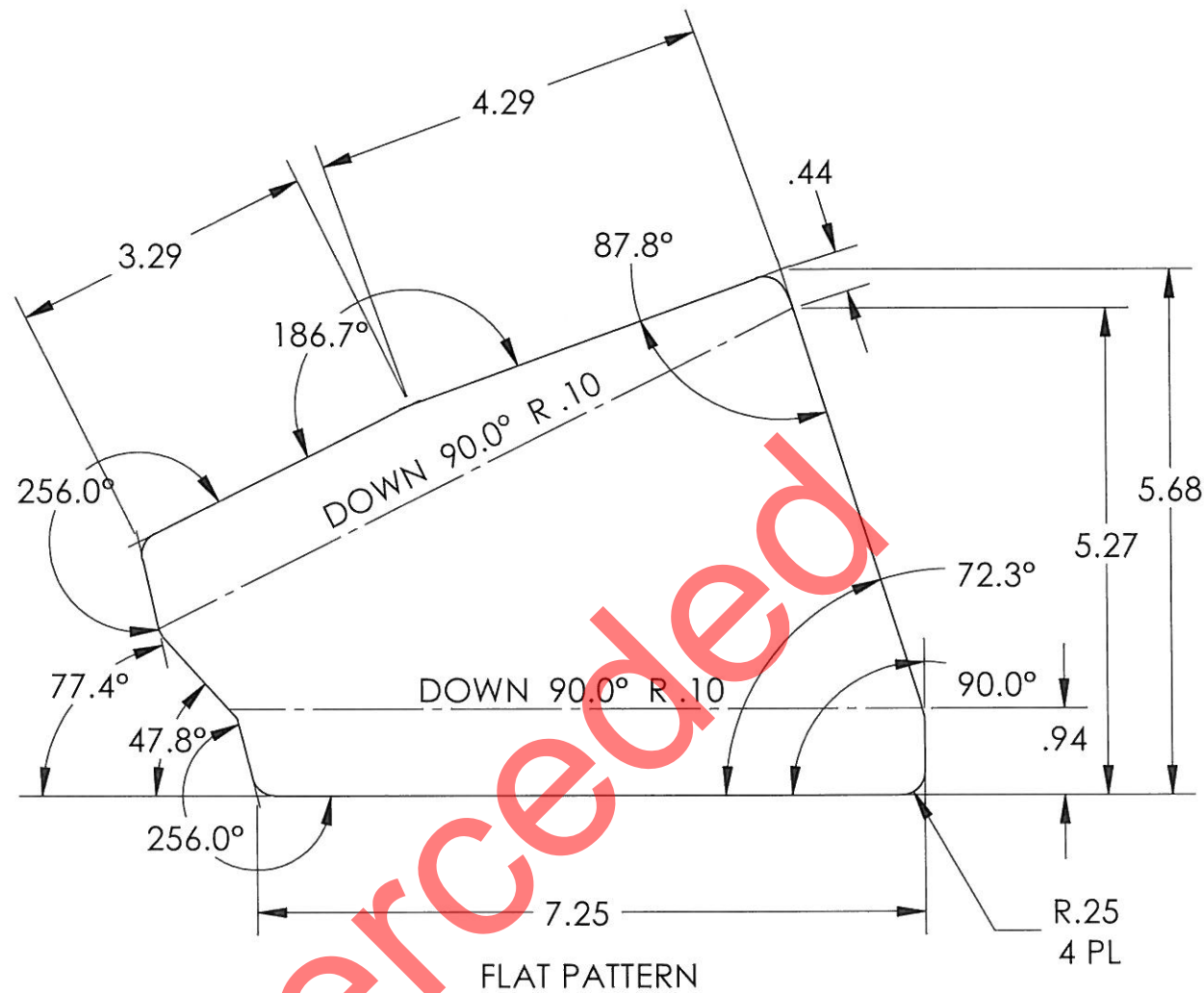
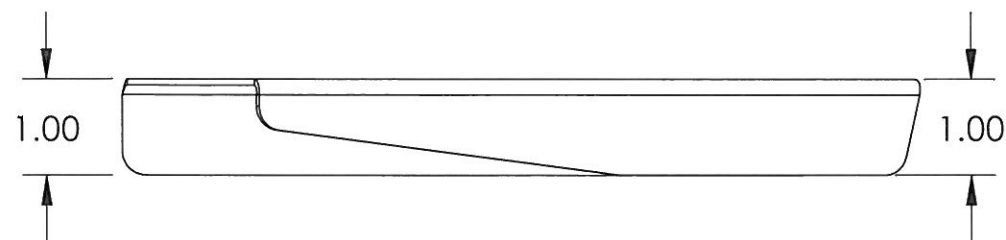


647.1814 SHOWN
647.1815 OPPOSITE

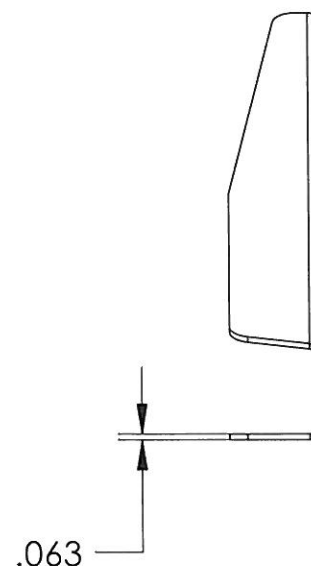
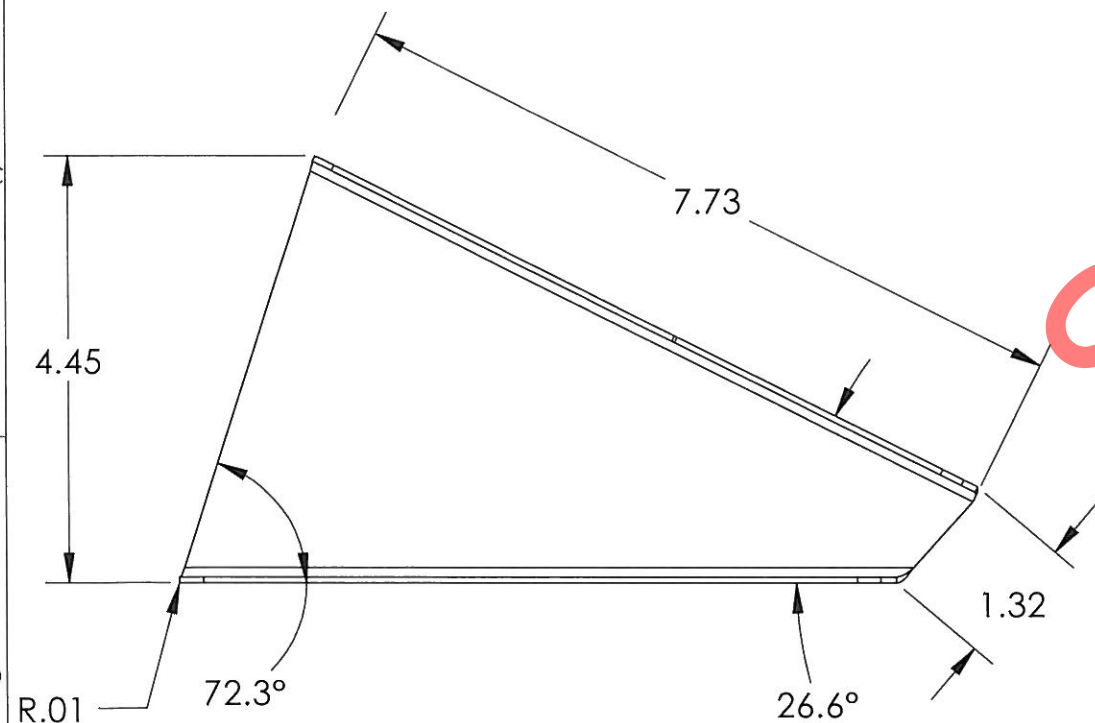


ORIGINAL DATE (MO-DA-YR) 06-01-09		APICAL INDUSTRIES 2608 TEMPLE HEIGHTS DR. OCEANSIDE, CA. 92056-3512 (760)724-5300	
DRAWN BY J. GARDINER	CHECKER P. BRAVO		
DRAWING APPROVAL P. BRAVO 06-01-09		SHEETMETAL	
CONTRACT No.		SIZE B	REV. N/C
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES TOLERANCES ARE: 2 PLACE DECIMALS ± .01 3 PLACE DECIMALS ± .005 ANGLES ± .5°		CAGE CODE 07MZ6	DWG. NO. 647.1800
		SCALE: NONE	SHEET 5 OF 7

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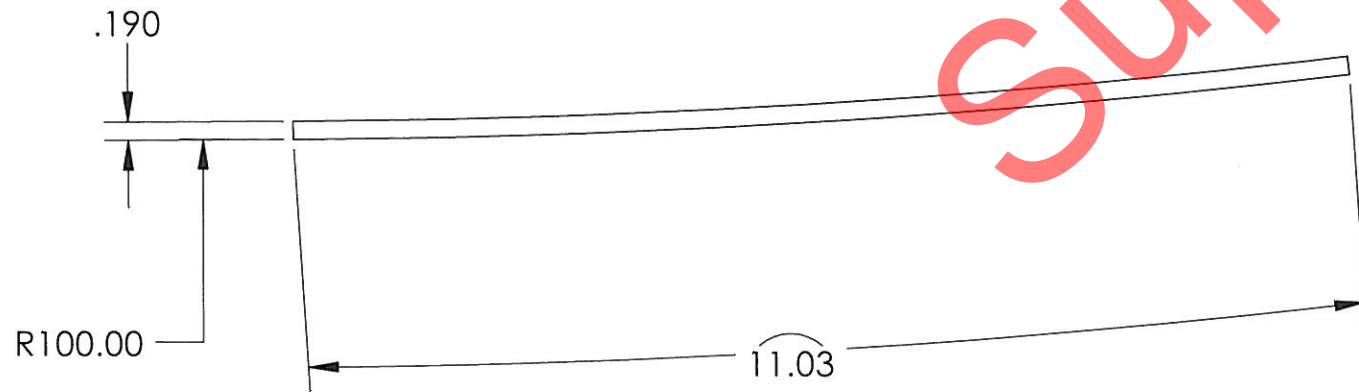
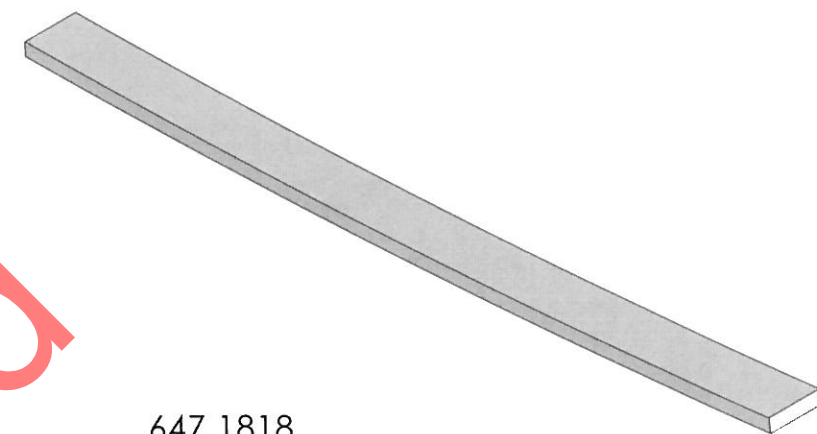
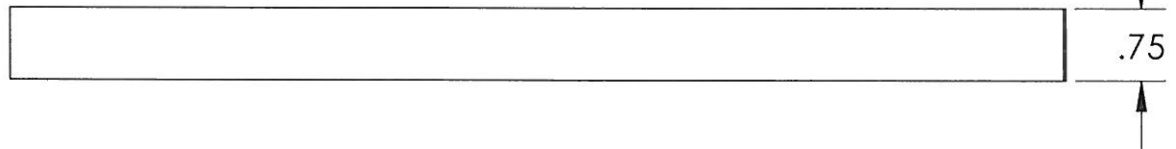


647.1816 SHOWN
647.1817 OPPOSITE



ORIGINAL DATE (MO-DA-YR) 06-01-09		APICAL INDUSTRIES 2608 TEMPLE HEIGHTS DR. OCEANSIDE, CA. 92056-3512 (760) 724-5300	
DRAWN BY J. GARDINER	CHECKER P. BRAVO		
DRAWING APPROVAL P. BRAVO 06-01-09		SHEETMETAL	
CONTRACT No.		SIZE B	REV N/C
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES TOLERANCES ARE: 2 PLACE DECIMALS ±.01 3 PLACE DECIMALS ±.005 ANGLES ± 5°		CAGE CODE 07MZ6	DWG. NO. 647.1800
SCALE: NONE		SHEET 6 OF 7	

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ORIGINAL DATE (MO-DA-YR) 06-01-09		APICAL INDUSTRIES 2608 TEMPLE HEIGHTS DR. OCEANSIDE, CA. 92056-3512 (760)724-5300	
DRAWN BY J GARDINER	CHECKER P. BRAVO		
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CONTRACT No.			
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES TOLERANCES ARE: 2 PLACE DECIMALS ± .01 3 PLACE DECIMALS ± .005 ANGLES ± 5°		SIZE B	REV. N/C
		CAGE CODE 07MZ6	DWG. NO 647.1800
SCALE: NONE		SHEET 7 OF 7	